side 1/2

HOVADUR®

Products and Solutions for HP-DC





wrought material HOVADUR® CNCS and CCNB

piston according to customer's specification





Piston-Adapter System

- ► Highest quality and lifespan due to HOVADUR® vacuum cast
- Optimal cooling
- Suitable for big piston-diameter

SCHMELZMETALL

side 2/2

HOVAVENT® the perfect die-venting



HOVAVENT® pressure enforced venting



HOVAVENT® vacuum-venting in hard workday life

Advantages by the use of HOVAVENT®

Increased quality of the die castings

- Reduced gas porosity
- Improved mechanical properties
- Die castings can be heat treated
- Die castings are weldable
- Less scrap

Increased process reliability

- Reduced injection pressure
- Less machine load
- Reduced die wear
- Minimized flash on the parting area

Significant cost reduction

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