

Trade name: Hovadur® CCZ Pulver

Current version : 1.0.1, issued: 02.10.2019

Replaced version: 1.0.0, issued: 19.07.2019

Region: GB

SECTION 1: Identification of the substance/mixture and of the company/undertaking**1.1 Product identifier**

Trade name

Hovadur® CCZ Pulver**1.2 Relevant identified uses of the substance or mixture and uses advised against****Relevant identified uses of the substance or mixture**

Additive Manufacturing

Uses advised against

No data available.

1.3 Details of the supplier of the safety data sheet**Address**SCHMELZMETALL DEUTSCHLAND GmbH
Raiffeisenstraße 8
97854 Steinfeld-Hausen

Telephone no. +49 9359 9740-0

e-mail sales@schmelzmetall.com

Advice on Safety Data Sheet

sdb_info@umco.de

1.4 Emergency telephone number

For medical advice (in German and English):

+49 (0)551 192 40 (Giftinformationszentrum Nord)

SECTION 2: Hazards identification**2.1 Classification of the substance or mixture****Classification in accordance with Regulation (EC) No 1272/2008 (CLP)**

Aquatic Acute 1; H400

Aquatic Chronic 3; H412

Classification information

This product is assessed and classified using the methods and criteria below referred to in Article 9 of Regulation (EC) n° 1272/2008:

Physical hazards: determined through assessment data based on the methods or standards referred to in part 2 of Annex I to CLP

Health hazards and environmental hazards: determined through toxicological and ecotoxicological assessment data based on the methods or standards referred to in Part 3, 4 and 5 of Annex I to CLP.

2.2 Label elements**Labelling according to Regulation (EC) No 1272/2008 (CLP Regulation)****Hazard pictograms**

GHS09

Signal word

Warning

Hazard statement(s)

H410

Very toxic to aquatic life with long lasting effects.

Precautionary statement(s)

P273

Avoid release to the environment.

P391

Collect spillage.

P501

Dispose of contents/container to a facility in accordance with local and national regulations.

Trade name: Hovadur® CCZ Pulver

Current version : 1.0.1, issued: 02.10.2019

Replaced version: 1.0.0, issued: 19.07.2019

Region: GB

2.3 Other hazards

PBT assessment

The study does not need to be conducted according to Annex XIII of Regulation (EC) 1907/2006 (REACH).

vPvB assessment

The study does not need to be conducted according to Annex XIII of Regulation (EC) 1907/2006 (REACH).

SECTION 3: Composition/information on ingredients**3.1 Substances**

Not applicable. The product is not a substance.

3.2 Mixtures**Hazardous ingredients**

No	Substance name		Additional information	
	CAS / EC / Index / REACH no	Classification (EC) 1272/2008 (CLP)	Concentration	%
1	copper			
	7440-50-8 231-159-6 - -	Aquatic Acute 1; H400 Aquatic Chronic 3; H412	< 100.00	%-b.w.
2	chromium			
	7440-47-3 231-157-5 - -	-	< 2.50	%-b.w.

Full Text for all H-phrases and EUH-phrases: pls. see section 16

SECTION 4: First aid measures**4.1 Description of first aid measures****General information**

Remove contaminated clothing and shoes immediately, and launder thoroughly before reusing. In case of persisting adverse effects, consult a physician. If the patient is likely to become unconscious, place and transport in stable sideways position.

After inhalation

Ensure supply of fresh air.

After skin contact

When in contact with the skin, clean with soap and water.

After eye contact

Remove contact lenses. Rinse eye thoroughly under running water keeping eyelids wide open and protecting the unaffected eye (at least 10 to 15 minutes).

After ingestion

Rinse mouth thoroughly with water. Do not induce vomiting. Never give anything by mouth to an unconscious person.

4.2 Most important symptoms and effects, both acute and delayed

No data available.

4.3 Indication of any immediate medical attention and special treatment needed

No data available.

SECTION 5: Firefighting measures**5.1 Extinguishing media****Suitable extinguishing media**

Extinguishing powder; Sand; Metal fire powders

Unsuitable extinguishing media

Water; Foam; Carbon dioxide

Trade name: Hovadur® CCZ Pulver

Current version : 1.0.1, issued: 02.10.2019

Replaced version: 1.0.0, issued: 19.07.2019

Region: GB

5.2 Special hazards arising from the substance or mixture

In the event of fire, the following can be released: Metal oxides

5.3 Advice for firefighters

Use self-contained breathing apparatus. Wear protective clothing. Run-off water from fire fighting must not be discharged into drains or enter surface water.

SECTION 6: Accidental release measures**6.1 Personal precautions, protective equipment and emergency procedures****For non-emergency personnel**

Refer to protective measures listed in sections 7 and 8. Avoid dust formation. Ensure adequate ventilation.

For emergency responders

Personal protective equipment (PPE) - see Section 8.

6.2 Environmental precautions

Do not discharge into the drains/surface waters/groundwater. In case of entry into waterways, soil or drains, inform the responsible authorities.

6.3 Methods and material for containment and cleaning up

Avoid raising dust. Take up mechanically. Send in suitable containers for recovery or disposal.

6.4 Reference to other sections

Information regarding safe handling, see chapter 7. Information regarding personal protective measures, see chapter 8. Information regarding waste disposal, see chapter 13.

SECTION 7: Handling and storage**7.1 Precautions for safe handling****Advice on safe handling**

Provide good ventilation at the work area (local exhaust ventilation, if necessary). Avoid the formation and deposition of dust.

General protective and hygiene measures

Do not eat, drink or smoke during work time. Keep away from foodstuffs and beverages. Wash hands before breaks and after work. Do not inhale dust.

Advice on protection against fire and explosion

Dust can form an explosive mixture with air. Keep away from sources of heat and ignition. Avoid formation of dust.

7.2 Conditions for safe storage, including any incompatibilities**Technical measures and storage conditions**

Keep container tightly closed in a cool, well-ventilated place.

Requirements for storage rooms and vessels

Always keep in containers of same material as the original one. Containers which are opened must be carefully closed and kept upright to prevent leakage.

Incompatible products

Substances to be avoided, pls. See chapter 10.

7.3 Specific end use(s)

No data available.

SECTION 8: Exposure controls/personal protection**8.1 Control parameters****Occupational exposure limit values**

No	Substance name	CAS no.	EC no.
1	copper	7440-50-8	231-159-6
	List of approved workplace exposure limits (WELs) / EH40		
	Copper		
	fume		

Trade name: Hovadur® CCZ Pulver

Current version : 1.0.1, issued: 02.10.2019

Replaced version: 1.0.0, issued: 19.07.2019

Region: GB

	WEL long-term (8-hr TWA reference period)	0.2	mg/m ³
List of approved workplace exposure limits (WELs) / EH40			
Copper			
dusts and mists			
Cu			
	WEL short-term (15 min reference period)	2	mg/m ³
	WEL long-term (8-hr TWA reference period)	1	mg/m ³
2	chromium	7440-47-3	231-157-5
List of approved workplace exposure limits (WELs) / EH40			
Chromium			
	WEL long-term (8-hr TWA reference period)	0.5	mg/m ³
2006/15/EC			
Chromium Metal, Inorganic Chromium (II) Compounds and Inorganic Chromium (III) Compounds (insoluble)			
	WEL long-term (8-hr TWA reference period)	2	mg/m ³
3	Dust		
List of approved workplace exposure limits (WELs) / EH40			
Dust respirable			
	WEL long-term (8-hr TWA reference period)	4	mg/m ³
	Comments	see Definition 44 "Dust"	
List of approved workplace exposure limits (WELs) / EH40			
Dust inhalable			
	WEL long-term (8-hr TWA reference period)	10	mg/m ³
	Comments	see Definition 44 "Dust"	

8.2 Exposure controls

Appropriate engineering controls

Ensure adequate ventilation, local exhaust at the work station if necessary.

Personal protective equipment

Respiratory protection

If workplace exposure limits are exceeded, a respiration protection approved for this particular job must be worn. In case of dust formation, take appropriate measures for breathing protection in the event workplace threshold values are not specified.

Respiratory filter (part): P2-P3

Eye / face protection

Tightly fitting safety glasses (EN 166).

Hand protection

Sufficient protection is given wearing suitable protective gloves checked according to i.e. EN 374, in the event of risk of skin contact with the product. Before use, the protective gloves should be tested in any case for its specific work-station suitability (i.e. mechanical resistance, product compatibility and antistatic properties). Adhere to the manufacturer's instructions and information relating to the use, storage, care and replacement of protective gloves. Protective gloves shall be replaced immediately when physically damaged or worn. Design operations thus to avoid permanent use of protective gloves.

Other

Chemical-resistant work clothes.

Environmental exposure controls

No data available.

SECTION 9: Physical and chemical properties

9.1 Information on basic physical and chemical properties

Form/Colour
Powder
copper colours
Odour
odourless
Odour threshold
No data available

Trade name: Hovadur® CCZ Pulver

Current version : 1.0.1, issued: 02.10.2019

Replaced version: 1.0.0, issued: 19.07.2019

Region: GB

pH value	
No data available	
Boiling point / boiling range	
No data available	
Melting point / melting range	
Value	1075 - 1085 °C
Decomposition point / decomposition range	
No data available	
Flash point	
No data available	
Auto-ignition temperature	
No data available	
Oxidising properties	
No data available	
Explosive properties	
No data available	
Flammability (solid, gas)	
The product is non-flammable.	
Method	UN N.1
Source	supplier
Lower flammability or explosive limits	
No data available	
Upper flammability or explosive limits	
No data available	
Vapour pressure	
No data available	
Vapour density	
No data available	
Evaporation rate	
No data available	
Relative density	
No data available	
Density	
Value	8.9 g/cm ³
Reference temperature	20 °C
Solubility in water	
Comments	insoluble
Solubility(ies)	
No data available	
Partition coefficient: n-octanol/water	
No data available	
Viscosity	
No data available	

9.2 Other information

Other information
No data available.

SECTION 10: Stability and reactivity

Trade name: Hovadur® CCZ Pulver

Current version : 1.0.1, issued: 02.10.2019

Replaced version: 1.0.0, issued: 19.07.2019

Region: GB

10.1 Reactivity

No data available.

10.2 Chemical stability

Stable under recommended storage and handling conditions (See section 7).

10.3 Possibility of hazardous reactions

Dangerous reactions are not to be expected when handling product according to its intended use.

10.4 Conditions to avoid

Avoid formation of dust.

10.5 Incompatible materials

Acids; Bases; Oxidizing agents

10.6 Hazardous decomposition products

No data available.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute oral toxicity

No data available

Acute dermal toxicity

No data available

Acute inhalational toxicity

No data available

Skin corrosion/irritation

No data available

Serious eye damage/irritation

No data available

Respiratory or skin sensitisation

No data available

Germ cell mutagenicity

No data available

Reproduction toxicity

No data available

Carcinogenicity

No data available

STOT - single exposure

No data available

STOT - repeated exposure

No data available

Aspiration hazard

No data available

SECTION 12: Ecological information

12.1 Toxicity

Toxicity to fish (acute)

No data available

Toxicity to fish (chronic)

No data available

Toxicity to Daphnia (acute)

Trade name: Hovadur® CCZ Pulver

Current version : 1.0.1, issued: 02.10.2019

Replaced version: 1.0.0, issued: 19.07.2019

Region: GB

No data available

Toxicity to Daphnia (chronic)
No data available

Toxicity to algae (acute)
No data available

Toxicity to algae (chronic)
No data available

Bacteria toxicity
No data available

12.2 Persistence and degradability

No data available.

12.3 Bioaccumulative potential

No data available.

12.4 Mobility in soil

No data available.

12.5 Results of PBT and vPvB assessment

Results of PBT and vPvB assessment	
PBT assessment	The study does not need to be conducted according to Annex XIII of Regulation (EC) 1907/2006 (REACH).
vPvB assessment	The study does not need to be conducted according to Annex XIII of Regulation (EC) 1907/2006 (REACH).

12.6 Other adverse effects

No data available.

12.7 Other information

Other information
Do not discharge into the drains or waters and do not store on public depositories.

SECTION 13: Disposal considerations

13.1 Waste treatment methods

Product

Dispose of according to all applicable regulations upon consultation of the local competent authorities and the disposer in a suitable and authorised disposal facility.

Allocation of a waste code number, according to the European Waste Catalogue, should be carried out in agreement with the regional waste disposal company.

Packaging

Residuals must be removed from packaging and when emptied completely disposed of in accordance with the regulations for waste removal. Incompletely emptied packaging must be disposed of in the form of disposal specified by the regional disposer.

SECTION 14: Transport information

14.1 Transport ADR/RID/ADN

Class	9
Classification code	M7
Packing group	III
Hazard identification no.	90
UN number	UN3077
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.
Technical name	copper
Tunnel restriction code	-
Label	9
Environmentally hazardous substance mark	Symbol "fish and tree"

Trade name: Hovadur® CCZ Pulver

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14.2 Transport IMDG

Class	9
Packing group	III
UN number	UN3077
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.
Technical name	copper
EmS	F-A, S-F
Label	9
Marine pollutant mark	Symbol "fish and tree"

14.3 Transport ICAO-TI / IATA

Class	9
Packing group	III
UN number	UN3077
Proper shipping name	Environmentally hazardous substance, solid, n.o.s.
Technical name	copper
Label	9
Environmentally hazardous substance mark	Symbol "fish and tree"

14.4 Other information

No data available.

14.5 Environmental hazards

Information on environmental hazards, if relevant, please see 14.1 - 14.3.

14.6 Special precautions for user

No data available.

14.7 Transport in bulk according to Annex II of Marpol and the IBC Code

Not relevant

SECTION 15: Regulatory information

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

EU regulations

Regulation (EC) No 1907/2006 (REACH) Annex XIV (List of substances subject to authorisation)

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substances considered as substances requiring authorisation as listed on Annex XIV of the REACH regulation (EC) 1907/2006.

REACH candidate list of substances of very high concern (SVHC) for authorisation

According to available data and the information provided by preliminary suppliers, the product does not contain substances that are considered substances meeting the criteria for inclusion in annex XIV (List of Substances Subject to Authorisation) as laid down in Article 57 and article 59 of REACH (EC) 1907/2006.

Regulation (EC) No 1907/2006 (REACH) Annex XVII: RESTRICTIONS ON THE MANUFACTURE, PLACING ON THE MARKET AND USE OF CERTAIN DANGEROUS SUBSTANCES, PREPARATIONS AND ARTICLES

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substances requiring authorisation as listed on Annex XVII of the REACH regulation (EC) 1907/2006.

Directive 2012/18/EU on the control of major-accident hazards involving dangerous substances

This product is subject to Part I of Annex I, risk category:	E1
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15.2 Chemical safety assessment

A chemical safety assessment has not been carried out for this mixture.

SECTION 16: Other information

Sources of key data used to compile the data sheet:

Regulation (EC) No 1907/2006 (REACH), 1272/2008 (CLP) as amended in each case.

EC Directives 2000/39/EC, 2006/15/EC, 2009/161/EU

National Threshold Limit Values of the corresponding countries as amended in each case.

Trade name: Hovadur® CCZ Pulver

Current version : 1.0.1, issued: 02.10.2019

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Region: GB

Transport regulations according to ADR, RID, IMDG, IATA as amended in each case.
The data sources used to determine physical, toxic and ecotoxic data, are indicated directly in the corresponding chapter.

Full text of the H- and EUH- phrases drawn up in sections 2 and 3 (provided not already drawn up in these sections)

H400 Very toxic to aquatic life.
H412 Harmful to aquatic life with long lasting effects.

Department issuing safety data sheet

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This information is based on our present knowledge and experience.

The safety data sheet describes products with a view to safety requirements.

It does not however, constitute a guarantee for any specific product properties and shall not establish a legally valid contractual relationship.

Alterations/supplements:

Alterations to the previous edition are marked in the left-hand margin.

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