

## EU safety data sheet

Trade name: Hovadur® CNCS Pulver

Current version : 3.0.0, issued: 10.11.2023

Replaced version: 2.0.0, issued: 22.02.2021

Region: GB

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifier**

Trade name

**Hovadur® CNCS Pulver****1.2 Relevant identified uses of the substance or mixture and uses advised against****Relevant identified uses of the substance or mixture**

Additive Manufacturing

**Uses advised against**

No data available.

**1.3 Details of the supplier of the safety data sheet****Address**

SCHMELZMETALL DEUTSCHLAND GmbH

Raiffeisenstraße 8

97854 Steinfeld-Hausen

Telephone no. +49 9359 9740-0

e-mail sales@schmelzmetall.com

**Advice on Safety Data Sheet**

sdb\_info@umco.de

**1.4 Emergency telephone number**

For medical advice (in German and English):

+49 (0)551 192 40 (Giftinformationszentrum Nord)

**SECTION 2: Hazards identification****2.1 Classification of the substance or mixture****Classification in accordance with Regulation (EC) No 1272/2008 (CLP)**

Aquatic Acute 1; H400

Aquatic Chronic 3; H412

Carc. 2; H351

Skin Sens. 1; H317

STOT RE 2; H373

**Classification information**

This product is assessed and classified using the methods and criteria below referred to in Article 9 of Regulation (EC) n° 1272/2008:

Physical hazards: determined through assessment data based on the methods or standards referred to in part 2 of Annex I to CLP

Health hazards and environmental hazards: determined through toxicological and ecotoxicological assessment data based on the methods or standards referred to in Part 3, 4 and 5 of Annex I to CLP.

**2.2 Label elements****Labelling according to Regulation (EC) No 1272/2008 (CLP Regulation)****Hazard pictograms**

GHS07



GHS08



GHS09

**Signal word**

Warning

**Hazardous component(s) to be indicated on label:**

nickel powder; [particle diameter &lt; 1 mm]

**Hazard statement(s)**

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H317 May cause an allergic skin reaction.  
 H351 Suspected of causing cancer.  
 H373 May cause damage to organs through prolonged or repeated exposure  
 H410 Very toxic to aquatic life with long lasting effects.

**Precautionary statement(s)**

P260 Do not breathe dust.  
 P273 Avoid release to the environment.  
 P280 Wear protective gloves/protective clothing/eye protection.  
 P308+P313 IF exposed or concerned: Get medical advice/attention.  
 P391 Collect spillage.  
 P501 Dispose of contents/container to a facility in accordance with local and national regulations.

**2.3 Other hazards**

PBT assessment  
 The study does not need to be conducted according to Annex XIII of Regulation (EC) 1907/2006 (REACH).  
 vPvB assessment  
 The study does not need to be conducted according to Annex XIII of Regulation (EC) 1907/2006 (REACH).

**SECTION 3: Composition/information on ingredients**

**3.1 Substances**

Not applicable. The product is not a substance.

**3.2 Mixtures**

**Hazardous ingredients**

No	Substance name		Additional information	
	CAS / EC / Index / REACH no	Classification (EC) 1272/2008 (CLP)	Concentration	%
1	<b>copper</b>			
	7440-50-8 231-159-6 - -	Aquatic Acute 1; H400 Aquatic Chronic 3; H412	< 100.00	wt%
2	<b>nickel powder; [particle diameter &lt; 1 mm]</b>			
	7440-02-0 231-111-4 028-002-01-4 -	Aquatic Chronic 3; H412 Carc. 2; H351 Skin Sens. 1; H317 STOT RE 1; H372**	< 5.00	wt%

Full Text for all H-phrases and EUH-phrases: pls. see section 16  
 (\*, \*\*, \*\*\*, \*\*\*\*) Detailed explanation pls. refer to CLP regulation No. 1272/2008, annex VI, 1.2

**SECTION 4: First aid measures**

**4.1 Description of first aid measures**

**General information**

Remove contaminated clothing and shoes immediately, and launder thoroughly before reusing. In case of persisting adverse effects, consult a physician. If the patient is likely to become unconscious, place and transport in stable sideways position. In case of allergic symptoms, especially respiratory tract related, seek medical help immediately.

**After inhalation**

Remove affected persons from dangerous area by observing suitable respiratory protection measures. Ensure supply of fresh air. Call a doctor immediately. If breathing is irregular or stopped, administer artificial respiration.

**After skin contact**

In case of contact with skin wash off immediately with copious amounts of water. Consult a doctor if skin irritation persists.

**After eye contact**

Remove contact lenses. Rinse eye thoroughly under running water keeping eyelids wide open and protecting the unaffected eye (at least 10 to 15 minutes). In case of irritation consult an ophthalmologist.

**After ingestion**

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Rinse the mouth thoroughly with water. Do not induce vomiting. Never give anything by mouth to an unconscious person. Call a doctor immediately.

**4.2 Most important symptoms and effects, both acute and delayed**

No data available.

**4.3 Indication of any immediate medical attention and special treatment needed**

No data available.

**SECTION 5: Firefighting measures****5.1 Extinguishing media****Suitable extinguishing media**

Extinguishing powder; Sand; Metal fire powders

**Unsuitable extinguishing media**

Water; Foam; Carbon dioxide

**5.2 Special hazards arising from the substance or mixture**

In the event of fire, the following can be released: Metal oxides

**5.3 Advice for firefighters**

Use self-contained breathing apparatus. Wear protective clothing. Run-off water from fire fighting must not be discharged into drains or enter surface water.

**SECTION 6: Accidental release measures****6.1 Personal precautions, protective equipment and emergency procedures****For non-emergency personnel**

Refer to protective measures listed in sections 7 and 8. Avoid dust formation. Ensure adequate ventilation.

**For emergency responders**

Personal protective equipment (PPE) - see section 8.

**6.2 Environmental precautions**

Do not discharge into the drains/surface waters/groundwater. In case of entry into waterways, soil or drains, inform the responsible authorities.

**6.3 Methods and material for containment and cleaning up**

Avoid raising dust. Collect mechanically. Send in suitable containers for recovery or disposal.

**6.4 Reference to other sections**

Information regarding safe handling, see section 7. Information regarding personal protective measures, see section 8. Information regarding waste disposal, see section 13.

**SECTION 7: Handling and storage****7.1 Precautions for safe handling****Advice on safe handling**

Provide good ventilation at the work area (local exhaust ventilation, if necessary). Avoid the formation and deposition of dust. Risks inherent to handling the product must be minimised by applying the appropriate protective and preventive measures. Working processes should - so far as possible, according to the state of the art - be designed to rule out bodily contact or the release of hazardous substances.

**General protective and hygiene measures**

Do not eat, drink or smoke during work time. Keep away from foodstuffs and beverages. Wash hands before breaks and after work. Do not inhale dust.

**Advice on protection against fire and explosion**

Dust can form an explosive mixture with air. Keep away from sources of heat and ignition. Avoid formation of dust.

**7.2 Conditions for safe storage, including any incompatibilities****Technical measures and storage conditions**

Keep container tightly closed in a cool, well-ventilated place.

**Requirements for storage rooms and vessels**

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Always keep in containers of same material as the original. Containers which are opened must be carefully closed and kept upright to prevent leakage.

**Incompatible products**

Substances to be avoided, see section 10.

**7.3 Specific end use(s)**

No data available.

## SECTION 8: Exposure controls/personal protection

### 8.1 Control parameters

**Occupational exposure limit values**

No	Substance name	CAS no.	EC no.
1	copper	7440-50-8	231-159-6
<b>List of approved workplace exposure limits (WELs) / EH40</b>			
Copper			
fume			
	WEL long-term (8-hr TWA reference period)	0.2	mg/m <sup>3</sup>
<b>List of approved workplace exposure limits (WELs) / EH40</b>			
Copper			
dusts and mists			
Cu			
	WEL short-term (15 min reference period)	2	mg/m <sup>3</sup>
	WEL long-term (8-hr TWA reference period)	1	mg/m <sup>3</sup>
2	<b>nickel powder; [particle diameter &lt; 1 mm]</b>	<b>7440-02-0</b>	<b>231-111-4</b>
<b>List of approved workplace exposure limits (WELs) / EH40</b>			
Nickel & its inorganic compounds (except nickel tetracarbonyl): water soluble nickel compounds (as Ni)			
	WEL long-term (8-hr TWA reference period)	0.1	mg/m <sup>3</sup>
	Comments	Sk, Carc (nickel oxides and sulphides) Sen (nickel sulphate)	
<b>List of approved workplace exposure limits (WELs) / EH40</b>			
Nickel & water insoluble compounds nickel compounds (as Ni)			
	WEL long-term (8-hr TWA reference period)	0.5	mg/m <sup>3</sup>
	Comments	Sk, Carc (nickel oxides and sulphides) Sen (nickel sulphate)	
3	<b>Dust</b>		
<b>List of approved workplace exposure limits (WELs) / EH40</b>			
Dust respirable			
	WEL long-term (8-hr TWA reference period)	4	mg/m <sup>3</sup>
	Comments	see Definition 44 "Dust"	
<b>List of approved workplace exposure limits (WELs) / EH40</b>			
Dust inhalable			
	WEL long-term (8-hr TWA reference period)	10	mg/m <sup>3</sup>
	Comments	see Definition 44 "Dust"	

### 8.2 Exposure controls

**Appropriate engineering controls**

Ensure adequate ventilation, local exhaust at the work station if necessary.

**Personal protective equipment**

**Respiratory protection**

If workplace exposure limits are exceeded, a respiration protection approved for this particular job must be worn. In case of dust formation, take appropriate measures for breathing protection in the event that workplace threshold values are not specified.

Respiratory filter (part): P3

**Eye / face protection**

Tightly fitting safety glasses (EN 166).

**Hand protection**

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Sufficient protection is given wearing suitable protective gloves checked according to i.e. EN 374, in the event of risk of skin contact with the product. Before use, the protective gloves should be tested in any case for its specific work-station suitability (i.e. mechanical resistance, product compatibility and antistatic properties). Adhere to the manufacturer's instructions and information relating to the use, storage, care and replacement of protective gloves. Protective gloves shall be replaced immediately when physically damaged or worn. Design operations thus to avoid permanent use of protective gloves.

**Other**

Chemical-resistant work clothes.

**Environmental exposure controls**

No data available.

## SECTION 9: Physical and chemical properties

### 9.1 Information on basic physical and chemical properties

<b>State of aggregation</b>	
solid	
<b>Form</b>	
Powder	
<b>Colour</b>	
copper colours	
<b>Odour</b>	
odourless	
<b>pH value</b>	
No data available	
<b>Boiling point / boiling range</b>	
No data available	
<b>Melting point/freezing point</b>	
Value	1060 - 1085 °C
<b>Decomposition temperature</b>	
No data available	
<b>Flash point</b>	
No data available	
<b>Ignition temperature</b>	
No data available	
<b>Flammability</b>	
The product is non-flammable.	
Method	UN N.1
Source	supplier
<b>Lower explosion limit</b>	
No data available	
<b>Upper explosion limit</b>	
No data available	
<b>Vapour pressure</b>	
No data available	
<b>Relative vapour density</b>	
No data available	
<b>Relative density</b>	
No data available	
<b>Density</b>	
Value	8.84 g/cm <sup>3</sup>

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Reference temperature	20 °C
<b>Solubility in water</b>	
Comments	insoluble
<b>Solubility</b>	
No data available	
<b>Partition coefficient n-octanol/water (log value)</b>	
No data available	
<b>Kinematic viscosity</b>	
No data available	
<b>Particle characteristics</b>	
No data available	

**9.2 Other information**

<b>Other information</b>
No data available.

**SECTION 10: Stability and reactivity****10.1 Reactivity**

No data available.

**10.2 Chemical stability**

Stable under recommended storage and handling conditions (See section 7).

**10.3 Possibility of hazardous reactions**

Dangerous reactions are not to be expected when handling product according to its intended use.

**10.4 Conditions to avoid**

Avoid formation of dust.

**10.5 Incompatible materials**

Acids; Bases; Oxidizing agents

**10.6 Hazardous decomposition products**

No data available.

**SECTION 11: Toxicological information****11.1 Information on hazard classes as defined in Regulation (EC) No 1272/2008**

<b>Acute oral toxicity</b>
No data available
<b>Acute dermal toxicity</b>
No data available
<b>Acute inhalational toxicity</b>
No data available
<b>Skin corrosion/irritation</b>
No data available
<b>Serious eye damage/irritation</b>
No data available
<b>Respiratory or skin sensitisation</b>
No data available
<b>Germ cell mutagenicity</b>
No data available
<b>Reproduction toxicity</b>
No data available

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<b>Carcinogenicity</b>
No data available
<b>STOT - single exposure</b>
No data available
<b>STOT - repeated exposure</b>
No data available
<b>Aspiration hazard</b>
No data available

## 11.2 Information on other hazards

**Endocrine disrupting properties**

No data available.

**Other information**

No data available.

## SECTION 12: Ecological information

### 12.1 Toxicity

<b>Toxicity to fish (acute)</b>
No data available
<b>Toxicity to fish (chronic)</b>
No data available
<b>Toxicity to Daphnia (acute)</b>
No data available
<b>Toxicity to Daphnia (chronic)</b>
No data available
<b>Toxicity to algae (acute)</b>
No data available
<b>Toxicity to algae (chronic)</b>
No data available
<b>Bacteria toxicity</b>
No data available

### 12.2 Persistence and degradability

No data available.

### 12.3 Bioaccumulative potential

No data available.

### 12.4 Mobility in soil

No data available.

### 12.5 Results of PBT and vPvB assessment

<b>Results of PBT and vPvB assessment</b>	
PBT assessment	The study does not need to be conducted according to Annex XIII of Regulation (EC) 1907/2006 (REACH).
vPvB assessment	The study does not need to be conducted according to Annex XIII of Regulation (EC) 1907/2006 (REACH).

### 12.6 Endocrine disrupting properties

No data available.

### 12.7 Other adverse effects

No data available.

### 12.8 Other information

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**Other information**

Do not discharge into drains or waters and do not dispose of in public landfills.

## SECTION 13: Disposal considerations

### 13.1 Waste treatment methods

**Product**

Disposal of the product should be carried out in accordance with all applicable regulations following consultation with the responsible local authority and the disposal company in an authorised and suitable disposal facility.

Allocation of a waste code number, according to the European Waste Catalogue, should be carried out in agreement with the regional waste disposal company.

**Packaging**

Residues must be removed from packaging and when emptied completely disposed of in accordance with the regulations for waste removal. Incompletely emptied packaging must be disposed of in the form of disposal specified by the regional disposer.

## SECTION 14: Transport information

### 14.1 Transport ADR/RID/ADN

Class	9
Classification code	M7
Packing group	III
Hazard identification no.	90
UN number	UN3077
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.
Technical name	copper
Tunnel restriction code	-
Label	9
Environmentally hazardous substance mark	Symbol "fish and tree"

### 14.2 Transport IMDG

Class	9
Packing group	III
UN number	UN3077
Proper shipping name	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, SOLID, N.O.S.
Technical name	copper
EmS	F-A, S-F
Label	9
Marine pollutant mark	Symbol "fish and tree"

### 14.3 Transport ICAO-TI / IATA

Class	9
Packing group	III
UN number	UN3077
Proper shipping name	Environmentally hazardous substance, solid, n.o.s.
Technical name	copper
Label	9
Environmentally hazardous substance mark	Symbol "fish and tree"

### 14.4 Other information

No data available.

### 14.5 Environmental hazards

Information on environmental hazards, if relevant, please see 14.1 - 14.3.

### 14.6 Special precautions for user

No data available.

### 14.7 Maritime transport in bulk according to IMO instruments

Not relevant



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## SECTION 15: Regulatory information

### 15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

#### EU regulations

##### **Regulation (EC) No 1907/2006 (REACH) Annex XIV (List of substances subject to authorisation)**

According to the data available and/or specifications supplied by upstream suppliers, this product does not contain any substances considered as substances requiring authorisation as listed on Annex XIV of the REACH regulation (EC) 1907/2006.

##### **REACH candidate list of substances of very high concern (SVHC) for authorisation**

According to available data and the information provided by preliminary suppliers, the product does not contain substances that are considered substances meeting the criteria for inclusion in annex XIV (List of Substances Subject to Authorisation) as laid down in Article 57 and article 59 of REACH (EC) 1907/2006.

##### **Regulation (EC) No 1907/2006 (REACH) Annex XVII: RESTRICTIONS ON THE MANUFACTURE, PLACING ON THE MARKET AND USE OF CERTAIN DANGEROUS SUBSTANCES, MIXTURES AND ARTICLES**

The product contains following substance(s) that are considered being subject to REACH regulation (EC) 1907/2006 annex XVII.

No	Substance name	CAS no.	EC no.	No
1	chromium	7440-47-3	231-157-5	75
2	copper	7440-50-8	231-159-6	75
3	nickel powder; [particle diameter < 1 mm]	7440-02-0	231-111-4	27, 27, 75

##### **Directive 2012/18/EU on the control of major-accident hazards involving dangerous substances**

This product is subject to Part I of Annex I, risk category: E1

### 15.2 Chemical safety assessment

A chemical safety assessment has not been carried out for this mixture.

## SECTION 16: Other information

#### **Sources of key data used to compile the data sheet:**

Regulation (EC) No 1907/2006 (REACH), 1272/2008 (CLP) as amended in each case.

Directives 2000/39/EC, 2006/15/EC, 2009/161/EU, (EU) 2017/164.

National Threshold Limit Values of the corresponding countries as amended in each case.

Transport regulations according to ADR, RID, IMDG, IATA as amended in each case.

The data sources used to determine physical, toxic and ecotoxic data, are indicated directly in the corresponding section.

#### **Full text of the H- and EUH- phrases drawn up in sections 2 and 3 (provided not already drawn up in these sections)**

H372 Causes damage to organs through prolonged or repeated exposure.  
 H400 Very toxic to aquatic life.  
 H412 Harmful to aquatic life with long lasting effects.

#### **Creation of the safety data sheet**

UMCO GmbH

Georg-Wilhelm-Str. 187, D-21107 Hamburg

Tel.: +49 40 / 555 546 300 Fax: +49 40 / 555 546 357 e-mail: umco@umco.de

This information is based on our present knowledge and experience.

The safety data sheet describes products with a view to safety requirements.

It does not however, constitute a guarantee for any specific product properties and shall not establish a legally valid contractual relationship.

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 Prod-ID 758656